

ACTUAL STANDING LIST

TOOL PLATES COMPLETE TPC (including clamping shims and stops)

Status 02.12.2024

New Versions of TPCs

Machine		Internal cooling	Tools	Holder	Position	Lx	Properties	Order designation	
CITIZEN	D25 VII (2 Plates on one Machine)	✓	3	16x16	T1 - T3	25		MLU CI-08-TPC-IC-3T	■
		✓	4	16x16	T1 - T4	25		MLU CI-08-TPC-IC-4T	■
		✓	4	16x16	T1 - T4	25	2 Cooling circuits	MLU CI-08-TPC-IC-4T-2K	■
	L12 VII	✓	6	10x10	T1 - T6	20		MLU CI-03-TPC-IC-6T	■
		✓	6	10x10	T1 - T6	20	2 Cooling circuits	MLU CI-03-TPC-IC-6T-2K	■
		✓	6	3/8"x3/8"	T1 - T6	20		MLU CI-11-TPC-IC-6T	■
		✓	6	3/8"x3/8"	T1 - T6	20	2 Cooling circuits	MLU CI-11-TPC-IC-6T-2K	■
	L12 X	✓	6	12x12	T1 - T6	20	2 Cooling circuits	MLU CI-05-TPC-IC-6T-2K	■
		✓	7	10x10 12x12	T2 - T7 T1 (Cut off)	20		MLU CI-21-TPC-IC-7T	■
		✓	7	10x10 12x12	T2 - T7 T1 (Cut off)	20	2 Cooling circuits	MLU CI-21-TPC-IC-7T-2K	■
		✓	7	10x10 12x12	T2 - T7 T1 (Cut off)	20	3 Cooling circuits (without tool stops)	MLU CI-21-TPC-IC-7T-3K	■
		✓	6	12x12 16x16	T2 - T6 T1 (Cut off)	20 30		MLU CI-06-TPC-IC-6T	■
		✓	6	10x10 10x10	T2 - T6 T1 (Cut off)	20 30		MLU CI-07-TPC-IC-6T	■
	L20	✓	6	10x10 10x10	T2 - T6 T1 (Cut off)	20 30	2 Cooling circuits	MLU CI-07-TPC-IC-5T-2K	■
		✓	5	12x12 16x16	T2 - T5 T1 (Cut off)	20 30		MLU CI-04-TPC-IC-5T	■
		✓	5	12x12 16x16	T2 - T5 T1 (Cut off)	20 30	2 Cooling circuits	MLU CI-04-TPC-IC-5T-2K	■
		✓	6	16x16	T1 - T6	30		MLU CI-09-TPC-IC-6T	■
	L32	✓	6	16x16	T1 - T6	30	2 Cooling circuits	MLU CI-09-TPC-IC-6T-2K	■
		✓	6	16x16	T1 - T6	30	3 Cooling circuits	MLU CI-09-TPC-IC-6T-3K	■
		✓	5	10x10	T1 - T5	20		MLU CI-01-TPC-IC-5T	■
	M16	✓	5	10x10	T1 - T5	20	2 Cooling circuits	MLU CI-01-TPC-IC-5T-2K	■
		✓	5	16x16	T1 - T5	30		MLU CI-09-TPC-IC-5T	■
	M32	✓	5	16x16	T1 - T5	30	2 Cooling circuits	MLU CI-09-TPC-IC-5T-2K	■

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Machine		Internal cooling	Tools	Holder	Position	Lx	Properties	Order designation	
DMG	Sprint 32-8	✓	6	16x16	T1 - T6	28		MLU GM-01-TPC-IC-6T	■
		✓	6	16x16	T1 - T6	28	2 Cooling circuits	MLU GM-01-TPC-IC-6T-2K	■

Machine		Internal cooling	Tools	Holder	Position	Lx	Properties	Order designation	
HANWHA	XD10	✓	6	8x8	T1 - T6	20		MLU HA-02-TPC-IC-6T	■
		✓	6	8x8	T1 - T6	20	2 Cooling circuits	MLU HA-02-TPC-IC-6T-2K	■
		✓	9	8x8	T1 - T9	20	max turning Ø12mm	MLU HA-02-TPC-IC-9T	■
		✓	9	8x8	T1 - T9	20	2 Cooling circuits max turning Ø12mm	MLU HA-02-TPC-IC-9T-2K	■
	XD20H	✓	5	12x12	T2 - T5	22		MLU HA-01-TPC-IC-5T	■
					T1 (Cut off)	30			
		✓	5	12x12	T2 - T5	22	2 Cooling circuits	MLU HA-01-TPC-IC-5T-2K	■
					T1 (Cut off)	30			

Machine		Internal cooling	Tools	Holder	Position	Lx	Properties	Order designation	
NEXTURN	SA32B	✓	5	16x16	T2 - T5	22		MLU NE-01-TPC-IC-5T	■
		✓			T1 (Cut off)	32			
		✓	5	16x16	T2 - T5	22	2 Cooling circuits	MLU NE-01-TPC-IC-5T-2K	■
		✓			T1 (Cut off)	32			

Machine		Internal cooling	Tools	Holder	Position	Lx	Properties	Order designation		
STAR	SB12 R G SB20 R G	✓	6	12x12	T2 - T6	22	2 Cooling circuits	MLU ST-03-TPC-IC-6T	■	
					T1 (Cut off)					
		✓	6	12x12	T2 - T6	22		MLU ST-03-TPC-IC-6T-2K	■	
					T1 (Cut off)					
	SL10	✓	6	10x10	T2 - T6	20		MLU ST-09-TPC-IC-6T	■	
					T1 (Cut off)					
		✓	6	10x10	T2 - T6	20		2 Cooling circuits	MLU ST-09-TPC-IC-6T-2K	■
					T1 (Cut off)					
	SP23	✓	8	12x12	T2 - T8	22		MLU ST-12-TPC-IC-6T	■	
					T1 (Cut off)					
		✓	8	12x12	T2 - T8	22		2 Cooling circuits	MLU ST-12-TPC-IC-6T-2K	■
					T1 (Cut off)					
	SR20 J	✓	6	12x12	T2 - T6	22		MLU ST-01-TPC-IC-6T	■	
					T1 (Cut off)					
		✓	6	12x12	T2 - T6	22		2 Cooling circuits	MLU ST-01-TPC-IC-6T-2K	■
					T1 (Cut off)					
SR20 J II B	✓	6	12x12	T2 - T6	22		MLU ST-05-TPC-IC-6T	■		
				T1 (Cut off)						
	✓	6	12x12	T2 - T6	22		3 Cooling circuits	MLU ST-05-TPC-IC-6T-3K	■	
				T1 (Cut off)						

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STAR	SR20 IV A+B	✓	5	12x12	T2 - T6 T1 (Cut off)	22		MLU ST-10-TPC-IC-5T	■	
		✓	5	12x12	T2 - T6 T1 (Cut off)	22	2 Cooling circuits	MLU ST-10-TPC-IC-5T-2K	■	
		✓	2	12x12	T1 - T2	22		MLU ST-10-TPC-IC-2T	■	
		SR32 J	✓	6	16x16	T2 - T6 T1 (Cut off)	25		MLU ST-11-TPC-IC-6T	■
			✓	6	16x16	T2 - T6 T1 (Cut off)	25	2 Cooling circuits	MLU ST-11-TPC-IC-6T-2K	■
		SR32 J III B	✓	6	16x16	T2 - T6 T1 (Cut off)	25		MLU ST-04-TPC-IC-6T	■
	✓		6	16x16	T2 - T6 T1 (Cut off)	25	2 Cooling circuits	MLU ST-04-TPC-IC-6T-2K	■	
	SR38 B	✓	5	16x16	T2 - T5	30		MLU ST-08-TPC-IC-5T	■	
				20x20	T1 (Cut off)					
		✓	5	16x16	T2 - T5	30	2 Cooling circuits	MLU ST-08-TPC-IC-5T-2K	■	
	20x20	T1 (Cut off)								
	SV12	✓	5	12x12	T3 - T5 T1-T2 (Cut off)	22		MLU ST-06-TPC-IC-5T	■	
	SV38 R	✓	5	16x16	T2 - T5	30		MLU ST-07-TPC-IC-5T	■	
				20x20	T1 (Cut off)					
		✓	5	16x16	T2 - T5	30	2 Cooling circuits	MLU ST-07-TPC-IC-5T-2K	■	
	20x20	T1 (Cut off)								
SW12 RII	✓	5	10x10	T1 - T5	20		MLU ST-02-TPC-IC-5T	■		
	✓	2	10x10	T1 - T2	20		MLU ST-02-TPC-IC-2T	■		
	✓	5	12x12	T1 - T5	20	2 Cooling circuits	MLU ST-02-TPC-IC-5T-2K-5x12	■		
	✓	2	12x12	T1 - T2	20		MLU ST-02-TPC-IC-2T-2x12	■		

Machine		Internal cooling	Tools	Holder	Position	Lx	Properties	Order designation	
TORNOS	DT26	✓	6	12x12	T2 - T6 T1 (Cut off)	20		MLU TO-04-TPC-IC-6T	■
		✓	6	12x12	T2 - T6	20	2 Cooling circuits	MLU TO-04-TPC-IC-6T-2K	■
					T1 (Cut off)				
	GT13	✓	5	12x12	T120 - T124	20		MLU TO-03-TPC-IC-5T	■
		✓	3	12x12	T211 - T212 T210	20		MLU TO-03-TPC-IC-3T	■
	GT26 GT32	✓	5	16x16	T1 - T5	25		MLU TO-01-TPC-IC-5T	■
✓		4	16x16	T1 - T4	25		MLU TO-01-TPC-IC-4T	■	

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TORNOS	Swiss Nano 4	✓	4	8x8	T2 - T4	15		MLU TO-SN-TPC-IC-4T	■
				12x12 (10x10)	T1 (Cut off)				
		✓	3	8x8	T1 - T3	15		MLU TO-SN-TPC-IC-3T	■
		✓	4	8x8	T1 - T4	15		MLU TO-SN-TPC-IC-4T-4x8	■
		-	4	8x8 / 10x10	T2 - T4	-	without IC	MLU TO-SN-TPC-4T	■
				12x12	T1 (Cut off)				
		3	8x8 / 10x10	T1 - T3	-	without IC	MLU TO-SN-TPC-3T	■	
	Swiss Nano 7 / 10	✓	7	8x8	T2 - T7	15		MLU TO-SN7-10-TPC-IC-7T	■
				12x12 (10x10)	T1 (Cut off)				
		✓	6	10x10	T2 - T6	15		MLU TO-SN-TPC-IC-6T	■
				12x12 (10x10)	T1 (Cut off)				
		✓	5	10x10	T2 - T5	15		MLU TO-SN-TPC-IC-5T	■
				12x12 (10x10)	T1 (Cut off)				
		✓	9	8x8	T1 - T9	15	2 Cooling circuits	MLU TO-SN-TPC-IC-9T-2K-9x8	■
		✓	7	8x8	T1 - T7	15	2 Cooling circuits	MLU TO-SN-TPC-IC-7T-2K-7x8	■

Machine		Internal cooling	Tools	Holder	Position	Lx	Properties	Order designation	
TSUGAMI	S206-II	✓	6	12x12	T2 - T6	20		MLU TS-01-TPC-IC-6T	■
					T1 (Cut off)				
		✓	6	12x12	T2 - T6	20	2 Cooling circuits	MLU TS-01-TPC-IC-6T-2K	■
					T1 (Cut off)				
	S206-II	✓	6	12x12	T26 - T27	20		MLU TS-01-TPC-IC-3T	■
					T28 (Cut off)				
		✓	6	1/2"x1/2"	T2 - T6	20		MLU TS-01-TPC-IC-6T	■
					T1 (Cut off)				
		✓	6	1/2"x1/2"	T2 - T6	20	2 Cooling circuits	MLU TS-01-TPC-IC-6T-2K	■
					T1 (Cut off)				
✓	6	1/2"x1/2"	T26 - T27	20		MLU TS-01-TPC-IC-3T	■		
			T28 (Cut off)						

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